Design with On-Chip Interconnect Inductance

(Special Session)

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Abstract

The detrimental effects of interconnect inductance on signal propagation have been widely discussed. This paper describes innovative design concepts that utilize the interconnect inductance to benefit the design of high-speed circuits. Specific examples are illustrated.

I. Introduction

As the operational frequency of an integrated circuit increases beyond GHz, the inductive impedance associated with an on-chip wire becomes comparable or dominant over the resistive component. This could result in additional signal distortion, propagation delay, and cross-talk noise [1, 2]. Hence, the general belief is that inductance, $L$, is detrimental to interconnect performance, and should be minimized.

Although the extraction of $L$ associated with a wire randomly placed in a chip is complicated by many factors [3], $L$ can be controlled if there is a dedicated current return path as in coplanar strip line, or micro-stripe line. In such an environment, the wire $L$ can actually provide a new design dimension. This paper describes specific examples of applying wire $L$ in high-speed circuits.

II. Near Speed-of-Light Propagation of Electrical Signal

As a digital signal propagates down a long wire, the quality of the signal is degraded resulting in excessive delay or inter-symbol interference. To understand the reasons, the power spectral density of a 500 ps digital pulse is compared with the intrinsic frequency characteristics of a minimum-sized wire in Fig. 1. The digital signal is broadband in nature, while the wire characteristic changes dramatically over this frequency band. At lower frequencies, the wire behaves as a distributed $R-C$ network. In this regime, signals travel very slowly by diffusion and undergo frequency dispersion. As the frequency increases, $L$ begins to dominate over $R$, and the wire behaves more as a $L-C$ waveguide. The high-frequency $L-C$ regime allows for propagation of an electromagnetic wave; consequently, the peak velocity is the speed-of-light in the dielectric surrounding the wire.

Fig. 1 – Spectral power density of a typical digital pulse, and the signal propagation velocity versus frequency along a minimum-sized wire.

Fig. 1 suggests that a high-speed system can be built by taking advantage of the wave nature of wire [4]. Firstly, it is necessary to eliminate the low-frequency portion of the signal that lags behind. This can be achieved by modulating the digital data with a sufficiently high-frequency carrier, and as a result, concentrating all the signal power in the $L-C$ regime. Secondly, the crossover frequency between the $R-C$ and $L-C$ regimes can be shifted into the single GHz range by explicitly emphasizing $L$ and reducing $R$. In this frequency range, simple RF circuits can be designed to transmit and receive these modulated signals. Fig. 2 illustrates the impact of using modulated signaling in combination with an optimized low-loss wire to support high-speed transmission. The signal spectral components now lie predominantly in the high-speed $L-C$ regime. This system has been demonstrated in a TSMC 0.18-$\mu$m CMOS technology with six levels of Al/Cu wiring and SiO$_2$ dielectric. The transmitter, receiver, and all other components are integrated on-chip. Fig. 3 shows as-measured input and output waveforms propagating over a distance of 2 cm. Excluding the delay needed for driving signals on and off the chip for testing and measurement, an average delay of 283ps is obtained, which corresponds to an effective signal propagation speed of nearly one-half the speed of light in SiO$_2$. 
Figure 2 – Spectral power density of a modulated digital pulse, and the signal propagation characteristic of an optimized low-loss wire.

Figure 3 – Measured input and output waveforms of the modulated signal transmission system.

III. 10 GHz Standing Wave Clock

Global clock distribution has become increasingly difficult for multi-GHz microprocessors. Timing uncertainty must reduce with clock period, but skew and jitter for conventional H-trees are proportional to latency, which does not scale with clock period [5].

The global clock network in Fig. 4 distributes a 10 GHz clock through a grid of coupled standing-wave oscillators (SWOs) [6]. The SWO, as shown in Fig. 5, is analogous to a differential L-C oscillator where the gain and tank are distributed. These SWOs are coupled together and sustain synchronous, sinusoidal standing waves across the chip. A single clock source coupled into one SWO injection-locks the entire grid. Clock buffers recover a digital clock and drive the local circuits. This coupled SWO clock network has been prototyped in a TSMC 0.18-µm CMOS technology. The test chip integrates eight coupled SWOs. The grid injection locks to an external clock from 9.8 GHz to 10.5 GHz (6.4% locking range). The clock skew and jitter are measured to be less than 1ps.

Figure 4 – 10GHz global clock network with coupled standing wave oscillators.

Figure 5 – Schematic of a standing wave oscillator.

5. Conclusions

In high frequency operations, wire inductance is not necessary undesirable, but can be exploited for novel design concepts. Other design examples that exploit the distributive behavior of a wire at high frequencies include a 23 GHz distributed amplifier and a 16 GHz distributed oscillator [7].

Acknowledgments

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References
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Outline
• Detrimental Effects of Interconnect Inductance
• Taking Advantage of Inductance
• Conclusions

Motivation

$$\frac{\rho^2 V}{c^2} = RGV + (RC + LG) \frac{\rho V}{c} + LC \frac{\rho^2 V}{c^2}$$

Line Impedance vs Frequency

Inductance Screening Example

User Input $\tau_r = 30$ ps, $\gamma = 0.2$

Screening Criteria $\tau_r (RLC) - \tau_r (RC) > 6$ ps

Screening Output 98 nets

Commercial Design

<table>
<thead>
<tr>
<th>Technology</th>
<th>0.13um, 8ML</th>
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</thead>
<tbody>
<tr>
<td>Chip Size</td>
<td>10.3 x 10.3</td>
</tr>
<tr>
<td>No. of Nets</td>
<td>912K</td>
</tr>
<tr>
<td>No. of Cells</td>
<td>632K</td>
</tr>
<tr>
<td>SPT Tile size (MB)</td>
<td>858</td>
</tr>
</tbody>
</table>

Inductance Screening Result

$\gamma = 0.2$

Crossover Frequency

Low Frequency

High Frequency
Outline

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- Taking Advantage of Inductance
  - Near Speed of Light Propagation of Electrical Signal
- Conclusions

Inductance Definition

Inductance is a property of a closed current loop.

\[ L = \frac{\Phi}{I} \]

Signal
Return

On-chip environment

Coplanar versus Microstrip

- Coplanar Configuration
  - Only Single Metal Level
  - Coupling to Substrate/Underlying Wires
  - Slow-wave Effects
  - Resistance is Independent of Width at High Frequencies
- Microstrip Configuration
  - Multiple Metal Levels
  - Shielding from Substrate/Underlying Wires
  - Slow-wave Effects
  - Resistance Scales with Width at High Frequencies

Digital Signal over Global Wires

Frequency analysis of digital pulse over interconnect.

Digital signals are broadband.
- Most power of the digital pulse is concentrated in slower, low-frequency regime.
- But, portion of signal that contributes to sharp rise time is in the higher frequency regime.

Length of line = 1 mm
Modulate digital signals with a high-frequency carrier to push signal spectrum into LC-regime.


**Optimization of Low Loss Wires**

Need to minimize loss over interconnect, while using reasonable dimensions.

Contours of loss [dB/mm]

<table>
<thead>
<tr>
<th>TDIEL (Dielectric Thickness) [µm]</th>
<th>0.0</th>
<th>0.1</th>
<th>0.2</th>
<th>0.3</th>
<th>0.4</th>
<th>0.5</th>
<th>0.6</th>
<th>0.7</th>
<th>0.8</th>
<th>0.9</th>
<th>1.0</th>
</tr>
</thead>
<tbody>
<tr>
<td>w (Signal Wire Width) [µm]</td>
<td>0.2</td>
<td>0.3</td>
<td>0.4</td>
<td>0.5</td>
<td>0.6</td>
<td>0.7</td>
<td>0.8</td>
<td>0.9</td>
<td>1.0</td>
<td>1.1</td>
<td>1.2</td>
</tr>
</tbody>
</table>

**Modulated Signal over Global Wire**

Conventional Approach --
Signal power is distributed over slow RC regime.

Modulated Approach --
Signal power is concentrated in fast LC regime with the help of better wires.

**Measured Waveforms**

Reference Signal (Input)

Output

20 mm Delay: 283 ps (including modulator and demodulator delays, excluding buffer delay)

1/2 Speed of Light

Taken with HP54750A digital sub-sampling oscilloscope

**Outline**

- Detrimental Effects of Interconnect Inductance
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  - Near Speed of Light Propagation of Electrical Signal
  - 10 GHz Standing Wave Clock
- Conclusions
Travelling Waves

- Wave characteristics
  - Phase varies linearly with position
  - Amplitude is constant with position
- Used in most conventional clock distributions

Standing Waves

Standing Waves

- $Z_L = 0$ ($\Gamma_L = -1$)
Standing Waves

Standing wave

Standing Waves

Standing wave

Standing Waves

Standing wave

Standing Waves

Standing wave

Standing Waves

Standing wave
Standing Waves

Standing wave

Wave characteristics
- Phase is constant with position (with 180° discontinuities)
- Amplitude varies sinusoidally with position

Standing Waves on Lossy Wires

- Wire loss causes skew
- Design using low-loss, inductive wires

Standing-Wave Oscillator (SWO)

LC oscillator
Tank
Gain
Standing-wave oscillator

Conditions for oscillation at $f_{\text{clk}}$

$$g_s > \frac{f}{n} \left( \frac{R(C + C_f)}{L} \right)$$

$$l = \frac{1}{2f_{\text{clk}} \sqrt{L(C + C_f)}}$$

SWO Coupling

- Couple by directly connecting the wires
- Low-Q oscillators have wide locking range

SWO Clock Grid
SWO Clock Grid Waveform

Voltage (arbitrary units)

Y (wavelengths)  X (wavelengths)

t = (8/12)T_{clk}

SWO Clock Grid Waveform

Voltage (arbitrary units)

Y (wavelengths)  X (wavelengths)

t = (9/12)T_{clk}

SWO Clock Grid Waveform

Voltage (arbitrary units)

Y (wavelengths)  X (wavelengths)

t = (10/12)T_{clk}

SWO Clock Grid Waveform

Voltage (arbitrary units)

Y (wavelengths)  X (wavelengths)

t = (11/12)T_{clk}

SWO Clock Grid Waveform

Voltage (arbitrary units)

Y (wavelengths)  X (wavelengths)

t = (12/12)T_{clk}

Die Micrograph

Locking range  9.8 GHz – 10.5 GHz (6.4% range)

Skew  0.6 ps

Jitter (added to external source)  <0.5 ps rms (1.4 ps rms external source)

Power  430 mW

Cross-coupled pair

Differential transmission line

Accumulation-mode MOS varactor

Open-drain buffer

MUX and mixer

3.0 mm
Skew Measurements

- Tuned grid: 0.6 ps global skew

Jitter Measurement

\[ \text{Jitter} = \sqrt{(1.5 \text{ ps})^2 - (1.4 \text{ ps})^2} = 0.5 \text{ ps rms} \]

Outline

- Detrimental Effects of Interconnect Inductance
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  - Near Speed of Light Propagation of Electrical Signal
  - 10 GHz Standing Wave Clock
  - Other Distributed Designs
- Conclusions

Distributed Amplifier

Amplifier S-parameters

- Unity Gain Bandwidth
- \( S_{11} \)
- \( S_{12} \)
- \( S_{21} \)

- Frequency (GHz)
- \( V_{dd} = 1.5 \text{ V} \)
- \( V_{gs} = 1.3 \text{ V} \)
- \( I_{ds} = 60 \text{ mA} \)
- \(-14 \text{ dB}\)

Distributed Oscillator

- Output wrapped around to the input
Phase Noise Comparison

Conclusions

- At high frequencies, interconnect inductance can no longer be ignored.
- Extraction of inductance in a typical IC environment is extremely difficult.
- Only a small number of interconnects exhibit inductive behavior.
- With dedicated return path, interconnect inductance can be controlled & optimized.
- Incorporating inductance into distributed designs offer new opportunities.